

## ALTERNATOR/STARTER CLUTCH

### INSTALLATION

Apply engine oil to the sprag clutch rolling surface.  
Install the sprag clutch into the starter clutch outer with the flange side facing the flywheel side.



Apply locking agent to the starter clutch bolt threads.  
Install the starter clutch assembly onto the flywheel and install the bolts.  
Hold the flywheel with the special tool and tighten the bolts to the specified torque.

#### TOOL:

Flywheel holder

07725 - 0040000

**TORQUE: 30 N·m (3.1 kgf·m, 22 lbf·ft)**



Install the starter driven gear while turning it counterclockwise.

Make sure that the starter driven gear turns counterclockwise smoothly and does not turn clockwise.

Install the flywheel (page 9-7).

