

Hold the flywheel with the special tool and remove the starter clutch bolts.

TOOL:

Flywheel holder

07725 - 0040000

Remove the starter clutch assembly from the flywheel.

Remove the sprag clutch from the starter clutch outer.

**INSPECTION**

Check the starter reduction gear for wear or damage.

REDUCTION GEAR



Check the starter clutch outer and sprag clutch for abnormal wear or damage.

CLUTCH OUTER

SPRAG CLUTCH



Check the starter driven gear teeth for wear or damage.

STARTER DRIVEN GEAR

