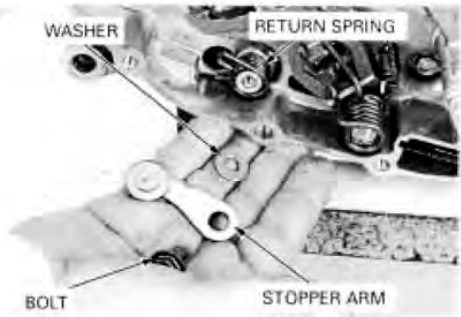
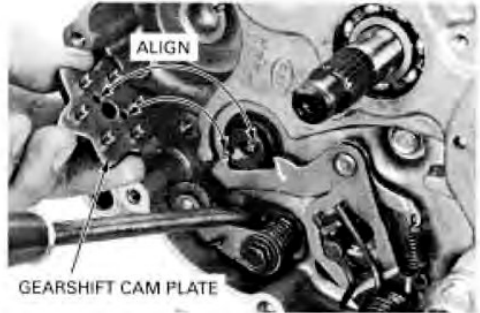


Install the return spring, washer (between the arm and spring), stopper arm and bolt, and tighten the bolt to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)



Lower the stopper arm and install the pins. Install the gearshift cam plate by aligning the pin hole in the cam plate with the pin.



Apply locking agent to the gearshift cam plate bolt threads. Install the bolt and tighten it to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)

Install the following:

- clutch assembly (page 8-9)
- right crankcase cover (page 8-14)
- gearshift arm

