

Clutch center

Check the grooves of the clutch center for damage or wear caused by the clutch plates.
Replace if necessary.

CLUTCH CENTER

**Clutch outer**

Check the clutch outer for nicks, indentations or abnormal wear made by the clutch discs.
Check the serrated teeth of the primary driven gear for wear or damage.

Clutch outer guide

Measure the clutch outer guide.

SERVICE LIMIT: I.D.: 17.04 mm (0.671 in)
O.D.: 22.93 mm (0.903 in)

CLUTCH OUTER



OUTER GUIDE

Judder spring, spring seat

Check the judder spring and spring seat for distortion, wear or damage.

SPRING SEAT



JUDDER SPRING

**Mainshaft**

Measure the mainshaft O.D. at the clutch outer guide.

SERVICE LIMIT: 16.935 mm (0.6667 in)

