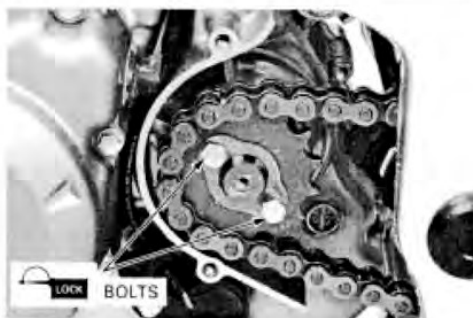


ENGINE REMOVAL/INSTALLATION

Apply locking agent to the threads of the fixing plate bolts.

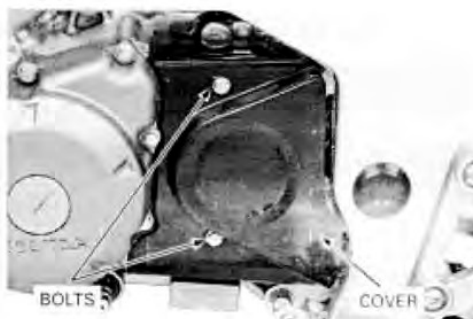
Tighten the fixing plate bolts to the specified torque.

TORQUE: 9.8 N·m (1.0 kgf·m, 7 lbf·ft)



Set the drive sprocket cover to the left crankcase.

Tighten the cover bolts securely.



Adjust the drive chain slack (page 3-15).

Tighten the rear axle nut to the specified torque.

TORQUE: 59 N·m (6.0 kgf·m, 43 lbf·ft)

