

### ENGINE REMOVAL

Drain the coolant (page 6-5).  
Drain the engine oil (page 3-11).

Remove the following:

- exhaust system (page 2-5)
- spark plug cap (page 3-6)
- left middle cowl (page 2-4)
- fuel tank (page 5-3)
- air cleaner housing (page 5-4)
- carburetor (page 5-4)
- starter motor terminal and ground cable (page 19-4)

Disconnect the vacuum tube from the PAIR control valve and air injection hose from the PAIR check valve cover.

Disconnect the neutral switch and alternator 4P connectors.

Remove the pinch bolt and gearshift arm from the gear shift spindle.

Loosen the hose band screws and disconnect the radiator hoses.

