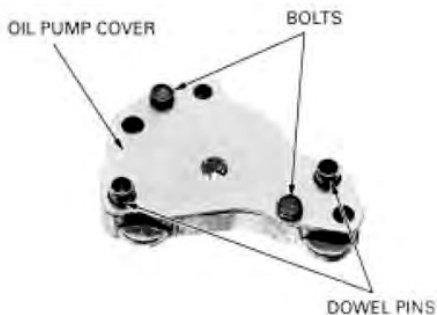


Install the oil pump cover onto the oil pump body.
Temporarily install the dowel pins and tighten the two bolts to the specified torque.

TORQUE: 5.2 N·m (0.53 kgf·m, 3.8 lbf·ft)



Install the oil pump shaft into the oil pump body aligning the flats between the shaft and inner rotor.



Secure the oil pump shaft with E-clip.



INSTALLATION

Install the dowel pins.

