

① Index mark

② "T" mark

③ 2-3 cylinder mark

aligned. The number 2 cylinder intake tappet should be watched (not #1).

- h. To check or adjust #3 cylinder tappets, rotate the crankshaft one full turn (360°) and align the marks ② as in step g above then follow steps d and e.
- i. Install all tappet adjusting hole caps—do not overtighten.

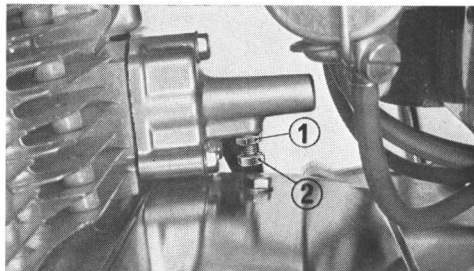
● Cam Chain Adjustment

A loose cam chain will cause the valve timing to change, resulting in poor per-

formance. It will also cause excessive engine noise.

- a. Adjustment is made by loosening the tensioner lock nut ① and lock bolt ②. This will automatically release the tensioner push bar applying the proper tension to the cam chain.
- b. After completing the adjustment, tighten the lock bolt ② and lock nut ①.

NOTE: Do not apply additional pressure on the tension push bar



① Lock nut

② Tensioner lock bolt