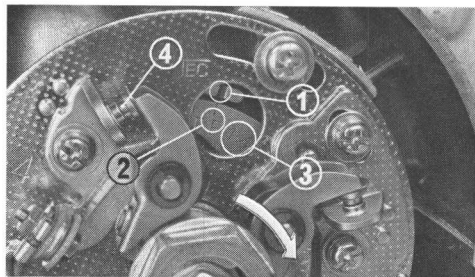


- c. Rotate the crankshaft in the clockwise direction (see arrow) to find the point where each breaker point gap is at maximum and check using a feeler gauge.
- d. The standard gap is **0.3–0.4 mm (0.012–0.016 in.)**.
- e. When adjustment is necessary, loosen the contact breaker plate locking screw ② and move the contact breaker plate to achieve correct gap. When properly gapped, retighten locking screw ②.

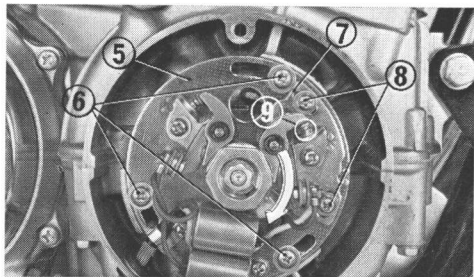


- ① Index mark
- ② "F" mark
- ③ Cylinder number
- ④ 1-4 cylinder breaker points
- ⑤ Contact breaker base plate
- ⑥ Base plate locking screws

2. Ignition Timing Adjustment

Do not perform this operation until point gaps have been adjusted.

- a. Rotate the crankshaft in the clockwise (see arrow) direction and align the "F" timing mark ② (1-4 cylinder ③) to the timing index mark ①. At this time contact breaker points ④ should just start to open. To determine accurately the exact moment of point opening, a continuity light should be connected



- ⑦ Contact breaker right base plate
- ⑧ Right base plate locking screws
- ⑨ 2-3 cylinder breaker points