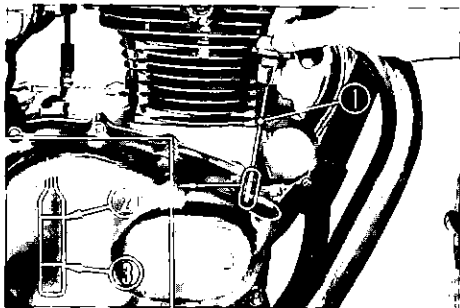


## MAINTENANCE OPERATIONS

### Engine Oil Change

The engine oil is the chief factor affecting the performance and the service life of the engine. Therefore, the oil recommended on page 22 should be used and the oil should always be maintained at the proper level. Further, the oil should be changed at the maintenance intervals shown on page 31. Perform the engine oil change in the following manner.

Drain the oil while the engine is still warm to assure complete and rapid draining.



- ① Filler cap dipstick
- ② Upper level mark
- ③ Lower level mark

1. Remove the oil filler cap from the right crankcase cover.
2. Place an empty oil drain pan under the crankcase to catch the oil, and then remove the oil drain plug ④ with a 17