



5. Check the clearance of both valves by inserting a feeler gauge (8) between the adjusting screw (9) and the valve stem.

Clearance should be:

Intake: 0.08 mm (0.003 in)

Exhaust: 0.12 mm (0.005 in)

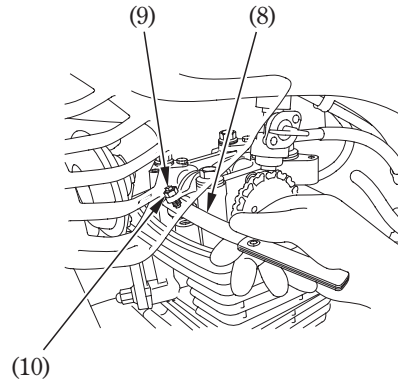
6. If it is necessary to make an adjustment, loosen the adjusting screw lock nut (10) and turn the adjusting screw so there is a slight resistance when the feeler gauge is inserted.
7. After completing the adjustment, tighten the adjusting screw lock nut while holding the adjusting screw to prevent it from turning.

Adjusting screw lock nut torque:

14 N·m (1.4 kgf·m , 10 lbf·ft)

8. Finally, recheck the clearance to make sure that the adjustment has not been disturbed. Reinstall the cylinder head cover, timing mark hole cap and the crankshaft hole cap.
9. Install the remaining parts in the reverse order of removal.

If a torque wrench is not used for this installation, see your dealer as soon as possible to verify proper assembly.



- (8) Feeler gauge
- (9) Adjusting screw
- (10) Adjusting screw lock nut

