

Installation Notes:

- Reverse the removal procedure.
- Tighten and torque the following nuts and bolts:
 - Axle nut torque:
90 N·m (9.0 kg·m , 65 lb-ft)
 - Brake stopper arm nut torque:
22 N·m (2.2 kg·m , 16 lb-ft)
- Adjust the brake (page 15) and drive chain (page 61).
- Apply the brake several times and check for free wheel rotation after the brake pedal is released.

▲WARNING

*** If a torque wrench was not used for installation, see your authorized Honda dealer as soon as possible to verify proper assembly. Improper assembly may lead to loss of braking capacity.**

CAUTION:

*** Always replace used cotter pins with new ones.**