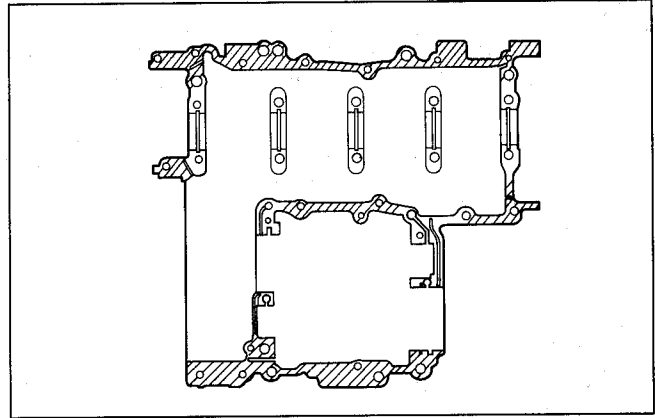


Liquid Sealant Application

Apply a light but through coating of sealant to the crankcase mating surface except to the main bearing journal bolt (8mm lower crankcase bolt)areas and the oil passage areas as shown.



Crankcase Bolt Location

From the inside to outside, tighten the lower crankcase bolts (8 mm) crisscross pattern in several steps.

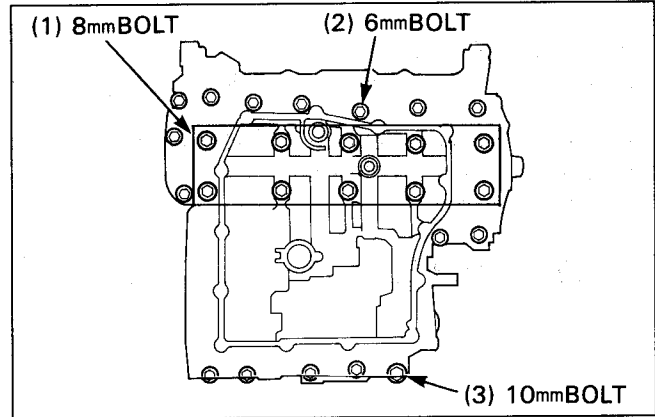
Torque :

Crankcase bolt(8 mm) : 24 N · m (2.4kg-m, 17ft-lb)

Install the remaining crankcase bolts and sealing washers as shown.

NOTE

- Install the sealing washers to the bolt holes indicated by the "△"marks.



Tighten all the crankcase bolts in gradual, crisscross pattern, beginning with the larger diameter bolts first as shown.

Torque :

6 mm bolt : 12 N·m (1.2 kg-m, 9 ft-lb)

10 mm bolt : 40 N·m (4.0 kg-m, 29 ft-lb)

