

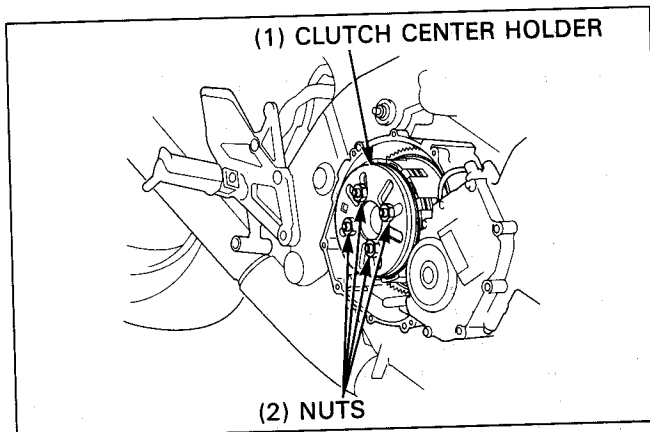
## Clutch Center Lock Nut Removal

Unstake the clutch center lock nut.  
Set the clutch center holder to the pressure plate and loosely install the nuts.

**S TOOL**

Clutch center holder

07JMB-MN50300



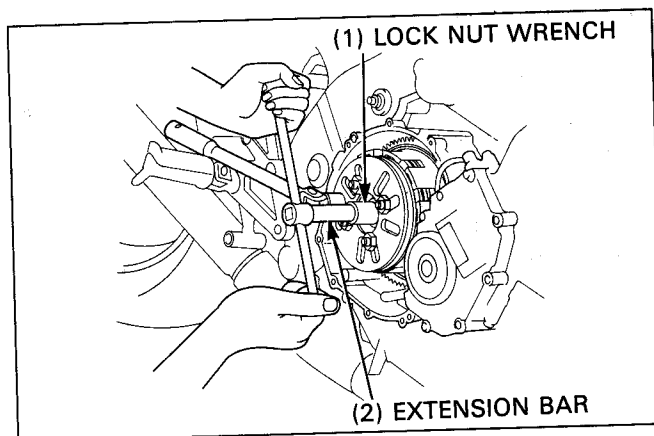
Temporarily remove the tool and tighten the nuts, then reinstall the clutch center holder onto the bosses of the pressure plate.  
Use at least two clutch lifter plate bolts to secure the tool onto the pressure plate.

Remove the clutch center lock nut.

**S TOOL**

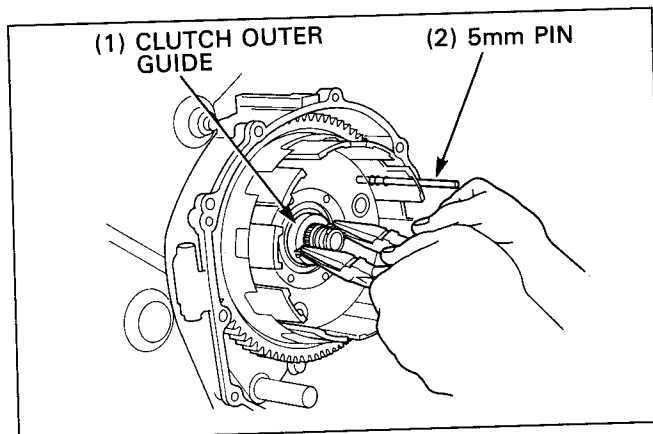
Lock nut wrench, 17×27mm  
Extension bar

07716-0020300  
07716-0020500



## Clutch Outer Removal

Insert the 5mm pin into the holes in the primary driven gears to align the gear teeth.  
Pull the clutch outer guide out by pinching the ribs on the clutch outer guide.



Align the projections of the crankcase with between the teeth of the primary driven gears and remove the clutch outer from the mainshaft.

